General Specifications

- Wire Size Range: 007” to .070” (.25mm to 1.75mm) up to .125” (3.13mm) on low tensile materials
- Strip or Shape Range: .060” x .060” (1.5mm x 1.5mm) – Up to .125” x .125” (3.13mm x 3.13mm) on low tensile materials – Max width = .300” (7.5mm)
- Maximum Constant feed Rate: 300 FPM (100 MPM)
- Process Module Speed Dependant
  - Standard
- Through Put
- Feed Direction
- Jog Function
- Feed Length Repeatability
  - +/- .003” (.05mm) – Material Size Consistency Dependent
- 2 Synchronized Servo Motors
- Pulling Power
- Operator Interface
- Metric / English Data Entry & Display
- System Monitoring & Alarm Package
  - Standard
- Electronic Hand Wheel Function
- Air requirements
- Power Requirements
- Password Protected Administration Screen
- Displayed Data (Run Mode)
  - Standard
- 25 Step Program Menu
  - Standard
- Multiple Speed Configurations
- 8 Addressable I/O Contacts
- Program Storage
- Data Transfer
- Base Plate
- Accessories

Part Processing Configurations – TAK can add process modules for Cut to Length, Stamping, Marking, Forming, Machining, Welding, Dispensing, Riveting, inspecting or other process functions. All TAK process configured systems are supplied as a complete turnkey work cell.

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