



Precision Manufactured Parts

Typical Components made on the SBTM-300-NC:



Product:	Contact Spring
Contact welding units:	2x HSG 600E welded in feeding direction
Production speed:	320 parts/minute



Product:	Fixed Contact
Contact welding units:	1x HSG 600E welded in feeding direction
Production speed:	350 parts/minute



Product:	Snap-Spring
Contact welding units:	2x HSG 600E welded in feeding direction
Production speed:	280 parts/minute



Product:	Contact Spring
Contact welding units:	2x HSG 600E welded 90° to feeding direction
Production speed:	250 parts/minute



Product:	Relay Contact Spring
Rivet Feeding:	2 separate Bowl feeders and hoppers
Production speed:	150 parts/min. (Limit: feeding of tungsten rivet)



Product:	Relay Contact Springs + Assembling
Rivet Feeding:	2 separate Bowl feeders and hoppers
Production speed:	220 parts/minute
Assembly:	50 Relays/min



Product:	Contact Springs
Contact welding units:	2x HSG 600E 1x welded in feeding direction 1x 25° to feeding direction
Production speed:	2x200 strokes/minute = 400 parts/minute both parts are made parallel out of one strip



Product:	Fixed Contacts (Right + Left Hand version)
Contact welding units:	2x HSG 600E
Production speed:	2x250 strokes/minute = 500 parts/minute both parts are made parallel out of one strip

Trusted Quality Supplier Since 1981