

Precision Manufactured Parts



Industry – Electronic / Switch
Material – NiCu 101 Rolled Wire

- Die cut ends then center cut middle with reverse bend while forming ends
- All elements symmetrical within +/- .0007"

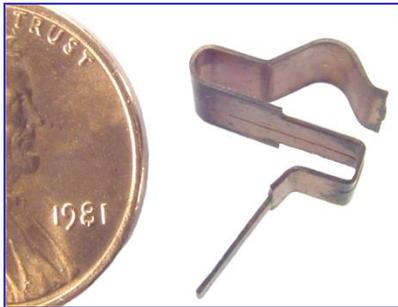
Post Process – Silver Plate



Industry – Medical / Surgical
Material – Titanium

- Die cut a micro contour with 22 radii, same for all sizes
- No burrs or deformation allowed
- 80% of die cut surface to be 90 degrees to flat surface

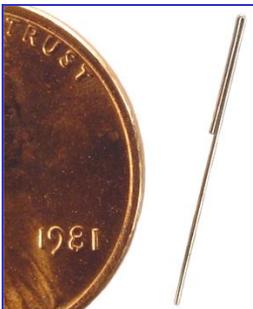
Post Process – Wash, Rinse, Harperize, Wash, Rise, Passivate, Rinse, Dry and Package



Industry – Electronics / Electrical
Material – Beryllium Copper

- Maintain spring force within 10 grams
- Maintain angle @ +/- 1 degree

Post Process – Silver Plate



Industry – Medical / Dental
Material – 316 Spring Tempered SS

- Bend the wire on it's self at 180 degrees without fracturing
- Keep measurement at the bend to not exceed 2 times the wire diameter

Post Process – Wash, Rinse, Passivate, Rinse, Dry and Package

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