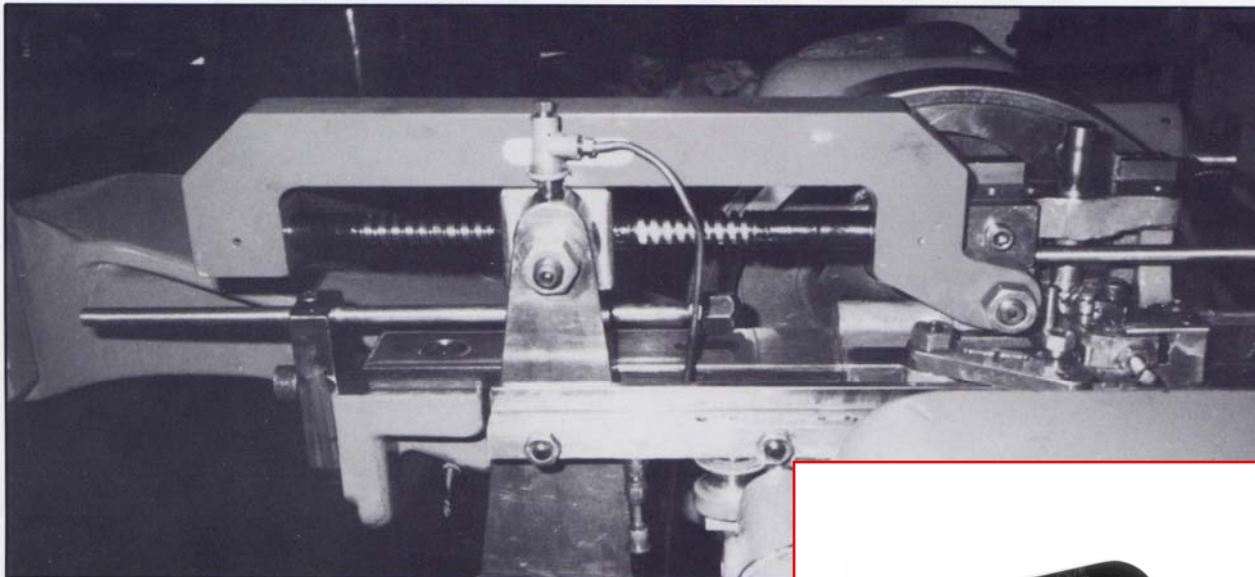




**TAK Four-slide Accessories
Nilson™ Series**

TAK ACCESSORIES



VARI-FEED™

Nilson™ Series
#01, #02, and #700



Like all of our accessories, the VARI-FEED was developed to make Fourslides more efficient and reliable. It's simple and logical design was developed out of necessity.

We at TAK, have experienced many examples of unusual and difficult tooling operations that have been accomplished only with the use of the VARI-FEED.

One of the most effective uses of the VARI-FEED is that it can be used to relieve the hard hitting (solid) bumper stops of the feed assembly in a normal set-up. Therefore, when setting the feed, the rough adjustment does not have to be so critical. The feed can be set for a longer stroke than the feed blank. The longer the feed is set, the faster the material will feed in. Positive blank control is obtained by the machine's feed bumper stops, which can be set with adjustable parallels. The speeds at which the unit can run are obviously determined by the amount of overfeed you've set. The VARI-FEED is used to gain considerable time in the tooling area. (see chart)

The VARI-FEED is designed with replaceable standard parts, bushings, case hardened shafts and can receive automatic oil fittings.

**Example:
Timing
Gains**

Blank Length	Feed Timing
1"	50°
2"	80°
3"	90°
4"	94°
5"	108°
6"	110°
7"	120°
8"	125°
9"	130°
10"	130°

**TAK Accessories make
your machines
"a little smarter".**