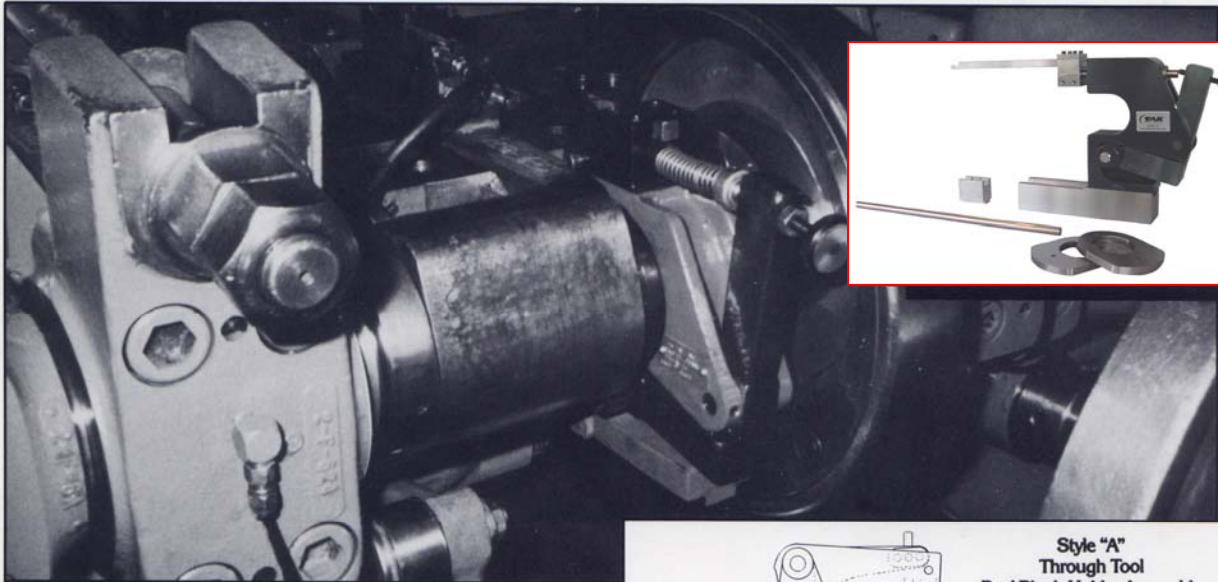




**TAK Four-slide Accessories  
Nilson™ Series**

**TAK ACCESSORIES**

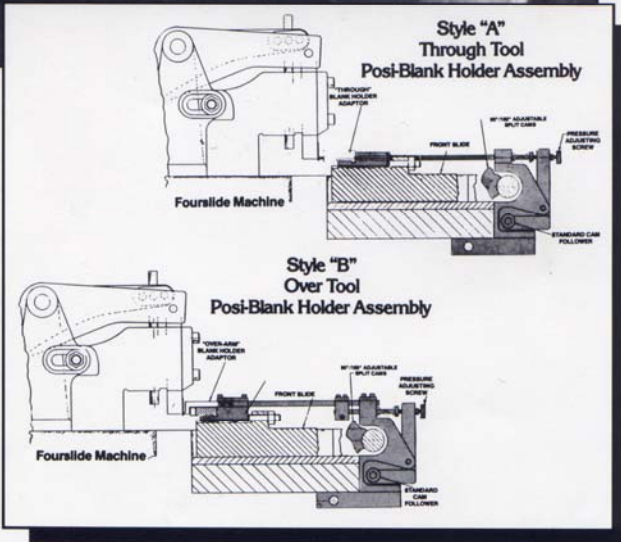


**POSIBLANK™  
HOLDER**

*Nilson™ Series*  
#700, S0, S1, S1-F, S2, S2-F, S3, and S3-F

As with all TAK accessories, the Posi-Blank Holder was designed out of necessity. To free up the slides to perform vital functions, the Posi-Blank Holder assists your fourslide tooling by replacing spring plungers and holds the blank prior to forming with the front tool. The unit is activated mechanically with a pair of split disk cams mounted on the front shaft, leaving your front and fifth slide free for use on other operations.

Currently there are two styles. Style "A" can be used for new tooling with modifications to existing machines kept to a minimum. It has the advantage of being on center to the wire with more holding power. "A" also has the advantage of interchangeable screw-in adaptor tips to directly replace spring plungers.



The Posi-Blank Holder Style "B" is specifically designed for easy adaptation to your machine with no modification. It may also be used on present tooling with very little alteration.

**TAK Accessories make  
your machines  
"a little smarter"**