



Typical SF&C System Operation Screens

Servo Based Systems Slightly Different

Bristol, CT 06010
Ph.# 860-583-0517, Fax. # 860-585-0479
tak@takenterprises.com

ADMIN SCREEN	SYSTEM SETUP	ALARMS	RUN PROGRAM
--------------	--------------	--------	-------------

RUN SCREEN

SKIP PRESET 123	PART PRESET 123 ,123	RUN ACTUAL PARTS 123 ,123 TOTAL 123 ,123	
SPEED PPM 1234	BATCH PRESET 123 ,123	BATCH ACTUAL 123 ,123	
START	ALARM RESET	PAUSE	RESUME
STOP	CLEAR	EDIT	MAIN

SETUP SCREEN

T01 PRESET R GRIP ON 12345	T02 PRESET F GRIP ON 12345	T03 PRESET BAND ON 12345
T04 PRESET F GRIP OFF 12345	T05 PRESET R GRIP OFF 12345	T08 PRESET BAND OFF 12345
CUT TYPE SELECT TIMED	T06 PRESET DWELL CUT 12345	T10 PRESET BATCH DELAY 12345

EXIT

ADMIN SCREEN

MAINTENANCE COUNTER 123 ,123 ,123	LIFE COUNTER 123 ,123 ,123
--------------------------------------	-------------------------------

RESET

SCREEN CONFIG

EXIT

Alarm Count		
Alarm No	Cnt	Message
1	1	Message-1
2	2	Message-2
3	3	Message-3

ALARM HISTORY

ALARM RESET

AUDIBLE SILENCE

EXIT

PROGRAM SCREEN

PART SET QTY			BATCH SET QTY		
▲ 1	▲ 2	▲ 3	▲ 1	▲ 2	▲ 3
1	2	3	1	2	3
SKIP VALUE 1= Min, 300= Max 123	AUDIBLE ALARM OFF	SPEED DELAY 0= FAST, 100= SLOW 123			
SEQUENCE RESET	RETURN				